

DIAPHRAGM VALVE



VALVE SOLUTIONS for Corrosive Applications



UNPPolyvalves

Manufacturer of PFA/FEP/PTFE Lined & Plastic Valves,
Pipes & Pipe Fittings





VALVE SOLUTIONS for Corrosive Applications



About Us

UNP Polyvalves is manufacturing Corrosive application valves since 1988.

UNP started with all plastic valves with limited size options, today has a complete range of corrosive application valves in both options of Solid Plastic valves and Lined valves. UNP now has in its range Ball, Plug, Butterfly, Diaphragm valves, Non-return valves, Strainers, Sampling valves, Pipes and Pipe Fittings. This completes range of complete piping solution in corrosive applications.

UNP has most modern facility situated at Por with latest moulding technology and highest moulding capacity to manufacture lined valves as large as 24" with Injection moulding machines of largest capacity in the country.

Envisioned for quality and reliability, UNP Polyvalves aims for highest level of Customer satisfaction through its solutions with the commitment for excellence in all spheres of business.

UNP Polyvalves possesses live skill sets headed by highly knowledgeable, technically

experienced entrepreneurs. These experts lead and guide their team with a great vision to achieve high quality standards to make products for its high performance and unmatched quality.

UNP Polyvalves, over all these years has been dealing with almost all chemical process industries in Chlor Alkali, Chemical, Pharmaceutical, Mining, Refineries etc., in India and exporting to 35+ countries in the world including market such as USA, Europe, Latin America, Africa, Russia, South East Asia, Australia etc. . .

Achievements

UNP Polyvalves through its technical expertise and involvement in knowing Physical process parameters could help resolving corrosion problems related to valves and piping system in Industries such as Chlor Alkali, CRM in Steel Industries, Chemical injection skids for Oil and Gas and many more chemical plant across the world. UNP today has approvals from leading consultants such as UHDE, Jacobs Engineering, Mott McDonald, Toyo Engineering, Fluor Daniel, TUV, EIL etc., and have worked for their prestigious projects.

PRODUCT FEATURES AND OPTIONS AVAILABLE

- UNP offers both Rising Stem/Spindle & Rising Hand wheel design Diaphragm valves.
- UNP offer regular (TEM + EPDM) double as well (PTFE+PVDF+EPDM) tripple layer Diaphragms to avoid failure of Diaphragm due to permeation especially for chlorine application.
- UNP lining is anchored with dove tail groove and makes its valve suitable for both Pressure and Vacuum Applications.
- UNP offers all metal components in investment castings, ensuring intact and homogeneous lining and having an overall even thickness of lining at intricate contours.
- UNP uses virgin raw materials such as PFA from Dupont or Dyneon and specific grades are used which are high purity grade, enables use of its valves even in Pharma and food industries.
- UNP can offer flange dimensions in DIN, ANSI and JIS standards.
- UNP Valves are offered in manual, pneumatically & electrically actuated as well with modulating control feature.
- UNP does lining of all Valves by latest injection molding process and not by transfer molding process makes its lining more compact and reliable.
- UNP subjects its 100% valve quantity produced to both Hydro and Pneumatic Test ensuring 100% reliability for performance of valves under pressure.
- UNP is an ISO 9001:2008 company and is having CE certificate for all its Lined Diaphragm valves design under PED 1128.
- UNP provides all lining materials for corrosive applications such as PFA, FEP, PVDF, ETFE, ECTFE and PPH.
- UNP standard body casting material is ASTM A 216 GR. WCB and upon requirement can also provide ASTM A 351 GR. CF 8 or CF 8 M / ASTM A 890 GR. 4A (CD3MN) / Super Duplex.
- UNP provides Antistatic PFA lined Valves in grade C 980 of Dupont or 8502 ESDZ of Dyneon as just the grounding spring device can not conduct static charge from inside of the valve as normal grade of PFA is non-conductive liner in valve.

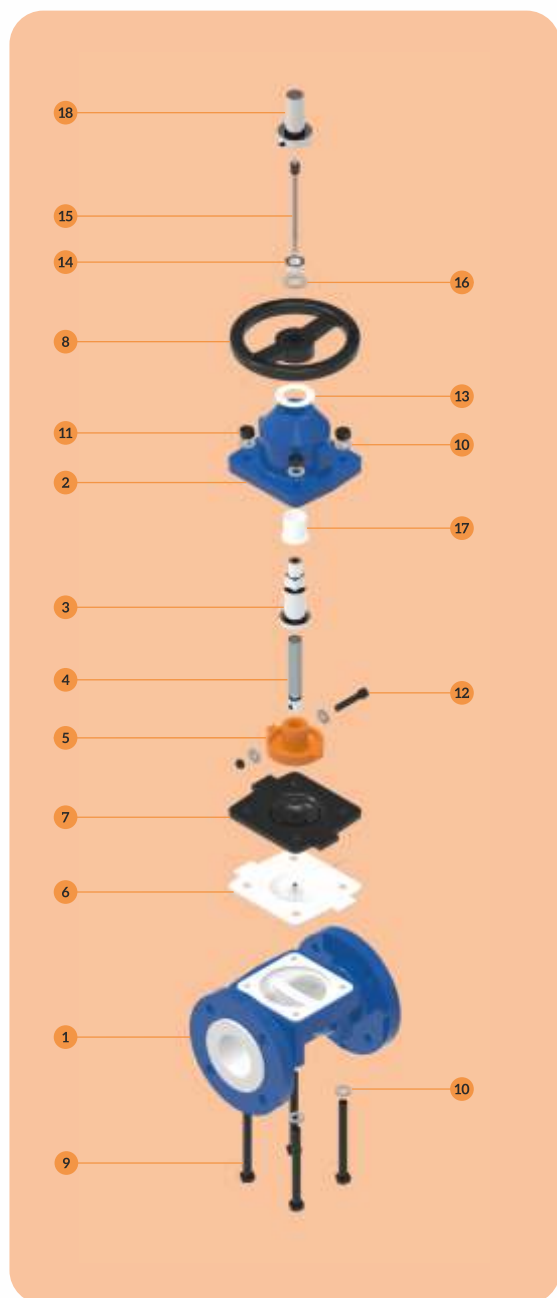
DIAPHRAGM VALVE

RIISING SPINDLE/STEM

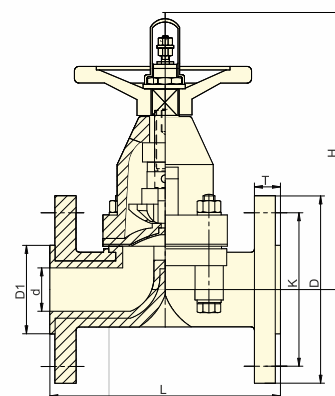
DN 15 (1½") – DN 80 (3")

PART LIST

PART NO.	DESCRIPTION	MATERIAL OF CONSTRUCTION	QTY.
1	Body	ASTM A 216 GR. WCB + PFA LINED	1
2	Bonnet	ASTM A 216 GR. WCB	1
3	Spindle Sleeve	SS 304	1
4	Spindle	SS 304	1
5	Compressor	CARBON STEEL	1
6	Diaphragm	TFM	1
7	Diaphragm Backing Pad	EPDM	1
8	Hand Wheel	ASTM A 216 GR. WCB	1
9	Body Bolts	ASTM A 193 GR. B7	4
10	Bolt Washers	STEEL	4+4
11	Nuts	ASTM A 194 GR. 2H	4
12	Allen Bolt + Nut For Compressor	HIGH TENSILE 10.9	1
13	Bonnet Washer	PTFE	1
14	Hand Wheel Nut	BRASS/SS 304	1
15	Indicator Stud	SS 304	1
16	Hand Wheel Washer	SS 304	1
17	Bonnet Sleeve	DELIRIN	1
18	Indicator Cap	POLYCARBONATE	1



SECTIONAL VIEW



DIMENSIONS

Size	L ±0.11		D ±0.04		d ±0.04		T +0.11/-0.00		D1 ±0.04		H ±0.19		K ±0.062		n	HOLE DIA.	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM		INCH	MM
0.5"	4.49	114	3.50	89	0.59	15	0.51	13	1.37	35	2.75	70	2.36	60	04	5/8	16
0.75"	4.88	124	3.85	98	0.78	20	0.59	15	1.69	43	2.83	72	2.75	70	04	5/8	16
1"	5.23	133	4.25	108	0.98	25	0.63	16	2.00	51	5.82	148	3.11	79	04	5/8	16
1.5"	6.53	166	5.00	127	1.57	40	0.75	19	2.87	73	6.30	160	3.86	98	04	5/8	16
2"	7.71	196	5.98	152	1.96	50	0.82	21	3.62	92	8.85	225	4.76	121	04	3/4	19
2.5"	8.74	222	7.00	178	2.55	65	0.90	23	4.13	105	9.84	250	5.51	140	04	3/4	19
3"	10.23	260	7.51	191	2.95	75	0.98	25	5.00	127	11.02	280	5.98	152	04	3/4	19

All Dimensions are in Inches & mm unless otherwise specified. PCD of the Valve can be provided in ANSI / DIN / JIS.
Tolerances are given in Inches.
Tripple Layered Diaphragm (TFM+PVDF+EPDM) Option Available.



DIAPHRAGM VALVE

RIISING SPINDLE/STEM

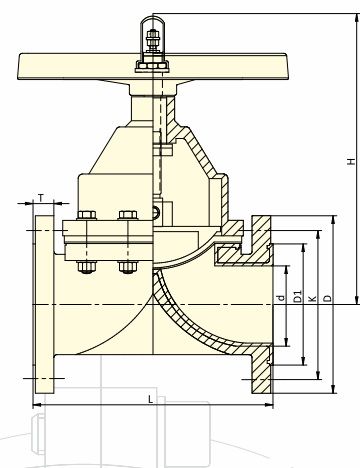
DN 100 (4") – DN 200 (8")

PART LIST

PART NO.	DESCRIPTION	MATERIAL OF CONSTRUCTION	QTY.
1	Body	ASTM A 216 GR. WCB + PFA LINED	1
2	Bonnet	ASTM A 216 GR. WCB	1
3	Spindle Sleeve	SS 304	1
4	Spindle	SS 304	1
5	Compressor	CARBON STEEL	1
6	Diaphragm	TFM	1
7	Diaphragm Backing Pad	EPDM	1
8	Hand Wheel	ASTM A 216 GR. WCB/CI	1
9	Body Bolts	ASTM A 193 GR. B7	8-14
10	Bolt Washers	STEEL	4-14
11	Nuts	ASTM A 194 GR. 2H	4-14
12	Allen Bolt + Nut For Compressor	HIGH TENSILE 10.9	1
13	Bonnet Washer	PTFE	1
14	Hand Wheel Nut	SS 304/BRASS	1
15	Indicator Stud	SS 304	1
16	Indicator Cap	POLYCARBONATE	1
17	Bonnet Sleeve	DELIRIN	1
18	Handwheel Washer	SS	1
19	Diaphragm Pin	SS	1



SECTIONAL VIEW



DIMENSIONS

Size	L ±0.11		D ±0.04		d ±0.04		T +0.11/-0.00		D1 ±0.04		H ±0.19		K ±0.062		n	HOLE DIA.	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM		INCH	MM
4"	12.24	311	9.0	229	3.93	100	0.98	25	6.18	157	13.77	350	7.51	191	08	3/4	19
6"	16.22	412	11.02	280	5.90	150	1.06	27	8.50	216	20.07	510	9.49	241	08	7/8	22
8"	20.74	527	13.50	343	7.87	200	1.18	30	10.62	270	23.81	605	11.73	298	08	7/8	22

All Dimensions are in Inches & mm unless otherwise specified. PCD of the Valve can be provided in ANSI / DIN / JIS.
Tolerances are given in Inches.
Triple Layered Diaphragm (TFM+PVDF+EPDM) Option Available.

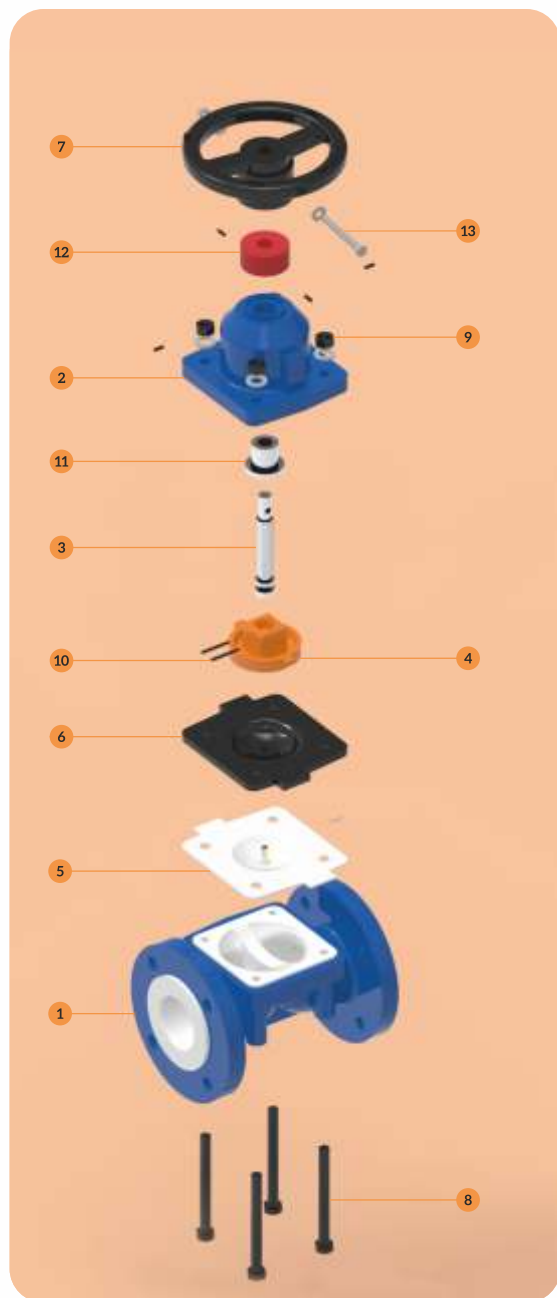
DIAPHRAGM VALVE

RISING HANDWHEEL

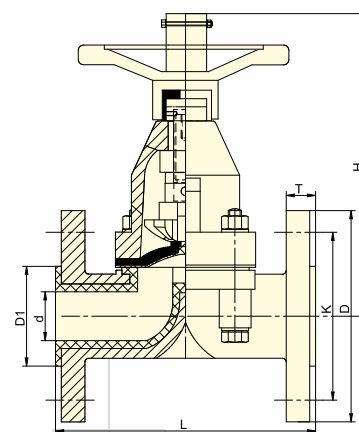
DN 25 (1") – DN 80 (3")

PART LIST

PART NO.	DESCRIPTION	MATERIAL OF CONSTRUCTION	QTY.
1	Body	ASTM A 216 GR. WCB + PFA LINED	1
2	Bonnet	ASTM A 216 GR. WCB	1
3	Spindle	SS 304	1
4	Compressor	CARBON STEEL	1
5	Diaphragm	TFM	1
6	Diaphragm Backing Pad	EPDM	1
7	Hand Wheel	CARBON STEEL	1
8	Body Bolts	ASTM A 193 GR. B7	4
9	Nuts	ASTM A 194 GR. 2H	4
10	Compressor Pin	STEEL	2
11	Bonnet Sleeve	SS 304	1
12	Grease Cup	POLYPROPYLENE	1
13	Hand Wheel Bolt+Nut	HIGH TENSILE 10.9	1



SECTIONAL VIEW



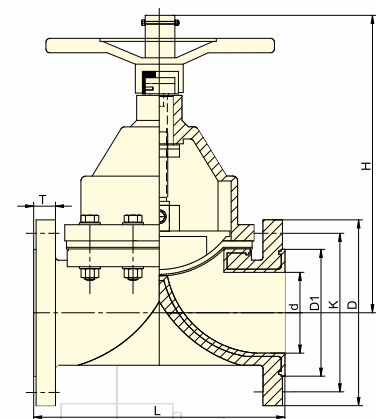
DIMENSIONS

Size	L ±0.11		D ±0.04		d ±0.04		T +0.11/-0.00		D1 ±0.04		H ±0.19		K ±0.062		n	HOLE DIA.	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM		INCH	MM
1"	5.23	133	4.25	108	0.98	25	0.63	16	2.00	51	5.59	142	3.11	79	04	5/8	16
1.5"	6.53	166	5.00	127	1.57	40	0.74	19	2.87	73	6.30	160	3.86	98	04	5/8	16
2"	7.71	196	5.98	152	1.96	50	0.82	21	3.62	92	8.85	225	4.76	121	04	3/4	19
2.5"	8.74	222	7.00	178	2.55	65	0.90	23	4.13	105	9.84	250	5.51	140	04	3/4	19
3"	10.23	260	7.51	191	2.95	75	0.98	25	5.00	127	11.02	280	5.98	152	04	3/4	19

All Dimensions are in Inches & mm unless otherwise specified. PCD of the Valve can be provided in ANSI / DIN / JIS.
Tolerances are given in Inches.
Triple Layered Diaphragm (TFM+PVDF+EPDM) Option Available.

**DIAPHRAGM VALVE****RIISING HANDWHEEL****DN 100 (4") – DN 200 (8")****PART LIST**

PART NO.	DESCRIPTION	MATERIAL OF CONSTRUCTION	QTY.
1	Body	ASTM A 216 GR. WCB + PFA LINED	1
2	Bonnet	ASTM A 216 GR. WCB	1
3	Spindle	SS 304	1
4	Compressor	CARBON STEEL	1
5	Diaphragm	TFM	1
6	Diaphragm Backing Pad	EPDM	1
7	Hand Wheel	CARBON STEEL	1
8	Body Bolts	ASTM A 193 GR. B7	8-14
9	Nuts	ASTM A 194 GR. 2H	4-14
10	Compressor Pin	STEEL	2
11	Bonnet Sleeve	SS 304	1
12	Grease Cup	POLYPROPYLENE	1
13	Hand Wheel Bolt+Nut	HIGH TENSILE 10.9	1
14	Diaphragm Pin	SS	1
15	Bolt Washers	STEEL	4-14

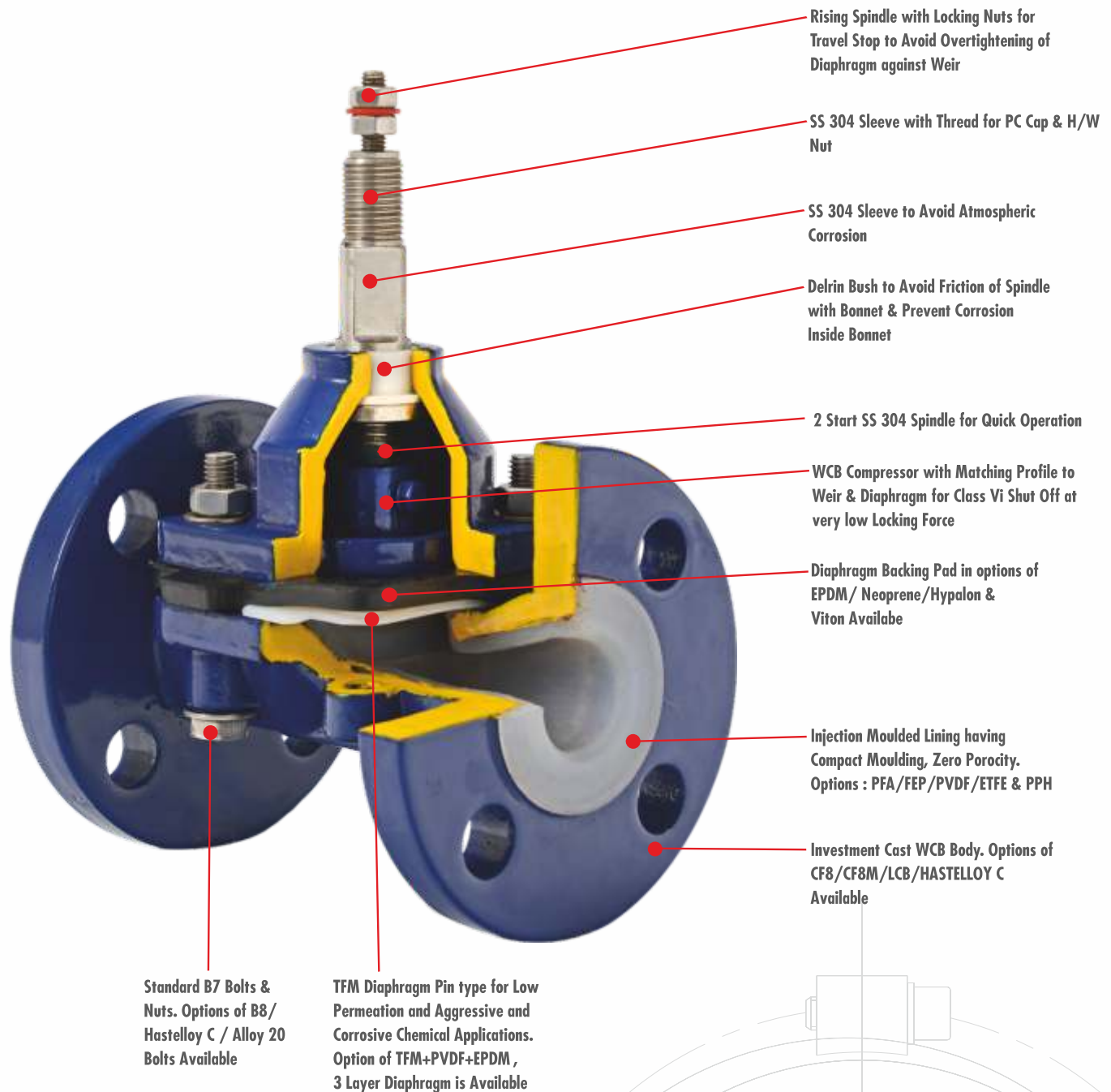
**SECTIONAL VIEW****DIMENSIONS**

Size	L ± 0.11		D ± 0.04		d ± 0.04		T $+0.11/-0.00$		D1 ± 0.04		H ± 0.19		K ± 0.062		n	HOLE DIA.	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM		INCH	MM
4"	12.24	311	9.01	229	3.93	100	0.98	25	6.18	157	13.77	350	7.51	191	08	3/4	19
6"	16.22	412	11.02	280	5.90	150	1.06	27	8.50	216	20.07	510	9.49	241	08	7/8	22
8"	20.74	527	13.50	343	7.87	200	1.18	30	10.62	270	23.81	605	11.73	298	08	7/8	22

All Dimensions are in Inches & mm unless otherwise specified. PCD of the Valve can be provided in ANSI / DIN / JIS.
Tolerances are given in Inches.

Tripple Layered Diaphragm (TFM+PVDF+EPDM) Option Available.

DIAPHRAGM VALVE FEATURES





TORQUE VALUES & VALVE Cv

SIZE	CLOSING HAND WHEEL TORQUE IN N-M		CLOSING HAND WHEEL TORQUE IN INCH-POUND		Cv
	RISING SPINDLE	RISING HAND WHEEL	RISING SPINDLE	RISING HAND WHEEL	
0.5	12	12	106	106	4.50
0.75	15	15	133	133	6.50
1"	17	17	151	151	11.50
1-0.5"	25	25	221	221	33.00
2"	30	30	266	266	60.00
2-0.5"	35	35	310	310	85.00
3"	35	35	310	310	150.00
4"	65	65	575	575	270.00
6"	175	175	1549	1549	500.00
8"	311	311	2752	2752	1275.00

VALVE NET WEIGHTS

SIZE	WEIGHT / PC	
	KGS	LBS
0.5	2.05	5.50
0.75	3.50	7.70
1"	3.70	8.14
1-0.5"	7.40	16.28
2"	11.60	25.50
2-0.5"	18.50	40.70
3"	25.30	55.66
4"	41.40	91.00
6"	86.90	191.18
8"	205.00	451.00

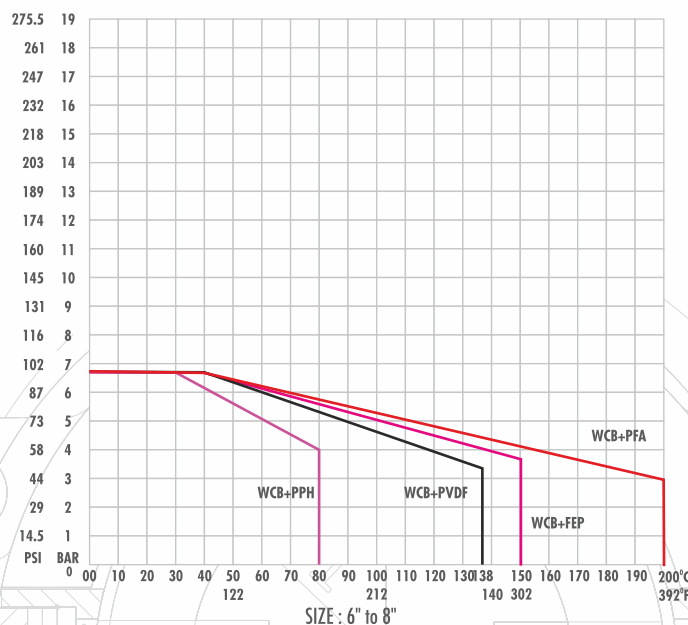
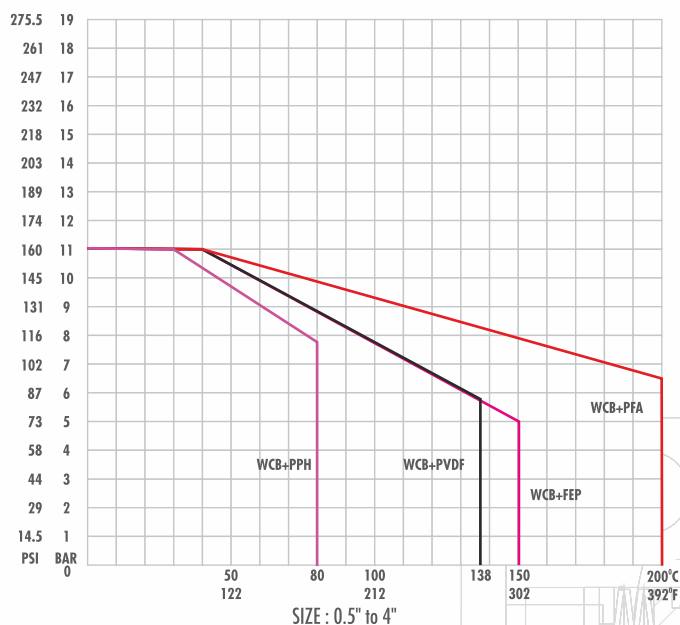
PRODUCT DESIGN

DESIGN PARAMETERS	STANDARD
VALVE DESIGN	BS EN 13397
SHELL DESIGN	ANSI B 16.34
FACE TO FACE	EN 558-1 SERIES 7
FLANGE CONNECTION RATING	ANSI B 16.5, 150# / DIN PN 10 / JIS
TESTING STANDARD	BS EN 12266-1
CONNECTION	FLANGED, RF

TESTS PERFORMED

TESTS PERFORMED	BS EN 12266-1		BS EN 12266-1	
SIZES	½" TO 4"		6" TO 8"	
HIGH PR. SHELL TEST HYDRO	225 PSI	15 KG/SQ.CM	128 PSI	9 KG/SQ.CM
HIGH PR. SEAT TEST HYDRO	165 PSI	11 KG/SQ.CM	90 PSI	6.6 KG/SQ.CM
LOW PR. SEAT TEST PNEUMATIC	85 PSI	6 KG/SQ.CM	50 PSI	3.5 KG/SQ.CM
SPARK TEST	SPARK TEST		KVDC	
	20 KVDC			

PRESSURE - TEMPERATURE GRAPH



DIAPHRAGM VALVE CODE USED

TYPE OF VALVE	CODE
DIAPHRAGM VALVE	DGMV

BODY CASTING	CODE
ASTM A 216 GR. WCB	C1
ASTM A 351 GR. CF 8	C2
ASTM A 351 GR. CF8M	C3
ALLOY 20	C4
ASTM A 890 GR. 4A(CD3MN)	C5
HASTELLOY C (276/22)	C6

DIAPHRAGM	CODE
TFM+EPDM	T7
TFM+PVDF+EPDM	T3
TFM+HYPALON	TH
TFM+NEOPRENE	TN
TFM+VITON	TV

LINING MATERIAL	CODE
PFA	L1
FEP	L2
PVDF	L3
ETFE	L4
PPH	L6
ANTISTATIC PFA	L7

SEAT	CODE
NOT APPLICABLE	XX

FASTENERS	CODE
SS 304	F2
SS 316	F3
HIGH TENSILE	F4
ASTM A 193 GR. B7	F5

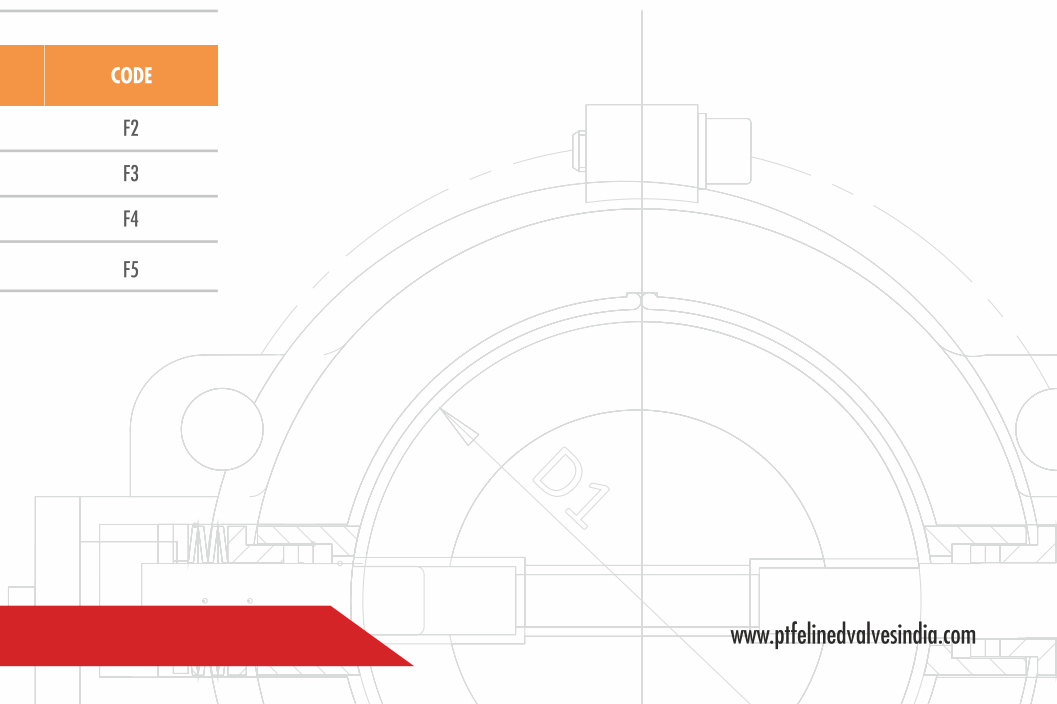
OPERATION	CODE
HANDWHEEL	H
BARE STEM	B

LOCKING	CODE
PROVIDED	Y
NOT-PROVIDED	N

SIZE										
0.5"	0.75"	1"	1.5"	2"	2.5"	3"	4"	6"	8"	
CODE										
0H	75	01	1H	02	2H	03	04	06	08	

HOW TO READ CODE

CODE	DGMVC1T7L1XXF5HY02	
VALVE TYPE	DIAPHRAGM	DGMV
BODY CASTING	ASTM A 216GR.WCB	C1
DIAPHRAGM	TFM+EPDM	T7
BODY LINING	PFA	L1
SEAT	NOT APPLICABLE	XX
FASTENERS	ASTMA193 GR.B7	F5
OPERATION	HAND WHEEL	H
LOCKING	PROVIDED	Y
SIZE	2"	02





LINED DIAPHRAGM VALVE
Pneumatically Actuated



LINED DIAPHRAGM VALVE
Electrically Actuated



LINED DIAPHRAGM VALVE
Control Type

ACTUATION OPTIONS OFFERED BY UNP

ACTUATOR TYPE	SINGLE ACTING / SPRING RETURN	DOUBLE ACTING
FAIL POSITION	OPEN/CLOSE	STAY PUT
AIR SUPPLY PRESSURE	4/5 BAR OR 58/72 PSI	4/5 BAR OR 58/72 PSI
BODY MATERIAL OFFERED	MS POWDER COATED	MS POWDER COATED
MAKE OFFERED	UNP/PROCON	UNP/PROCON

NOTE : DIAPHRAGM TYPE ACTUATOR CAN BE OFFERED WITH OR WITHOUT TOP MOUNTED HANDWHEEL (TMH)

SOLENOID VALVES OFFERED

SOLENOID VALVE	SINGLE ACTING/SPRING RETURN ACTUATOR	DOUBLE ACTING ACTUATOR
TYPE	3/2 WAY NON- NAMUR	5/2 WAY NON- NAMUR
COIL RATING	24/110/220 V AC OR 24/110 V DC	24/110/220 V AC OR 24/110 V DC
COIL INSULATION CLASS	F OR H	F OR H
COIL HOUSING	WEATHER PROOF/EX-PROOF/ FLAME PROOF OR IS	WEATHER PROOF/EX-PROOF/ FLAME PROOF OR IS
SOLENOID VALVE BODY MATERIAL	ALLUMINIUM/SS 316/ SS 316L	ALLUMINIUM/SS 316/ SS 316L
GLAND CONNECTION	¼" / ½" or ¾" NPT	¼" / ½" or ¾" NPT

LIMIT SWITCHES OFFERED

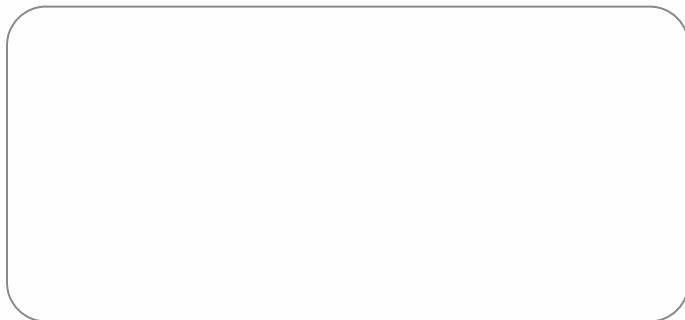
LIMIT SWITCH	MECHANICAL MICROSWITCH	PROXIMITY TYPE
SWITCHES OFFERED	HONEYWELL OR SIEMENS	P & F OR SIMILAR
NO. OF SWITCHES	1 NO + 1 NC OR 2 NO + 2NC	1 NO + 1 NC OR 2 NO + 2 NC
HOUSING TYPE	WEATHER PROOF / FLAME PROOF	WEATHER PROOF / FLAME PROOF

UNP PROVIDES ELECTRO PNEUMATIC POSITIONERS OF YTC / SIEMENS OR
ANY OTHER MAKE OF CUSTOMER PREFERENCE

NOTE : ELECTRICAL/MOTORISED ACTUATOR CAN BE OFFERED OF MAKE
BELIMO/ITORQUE/ROTORK/AUMA



Distributor



VADODARA



UNP Polyvalves

CORPORATE OFFICE

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Vadodara - 390 010. INDIA
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Email : sales.baroda@polyvalve.com | mktg@polyvalve.com

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MUMBAI

THANE

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USA



DJK - Energy Houston

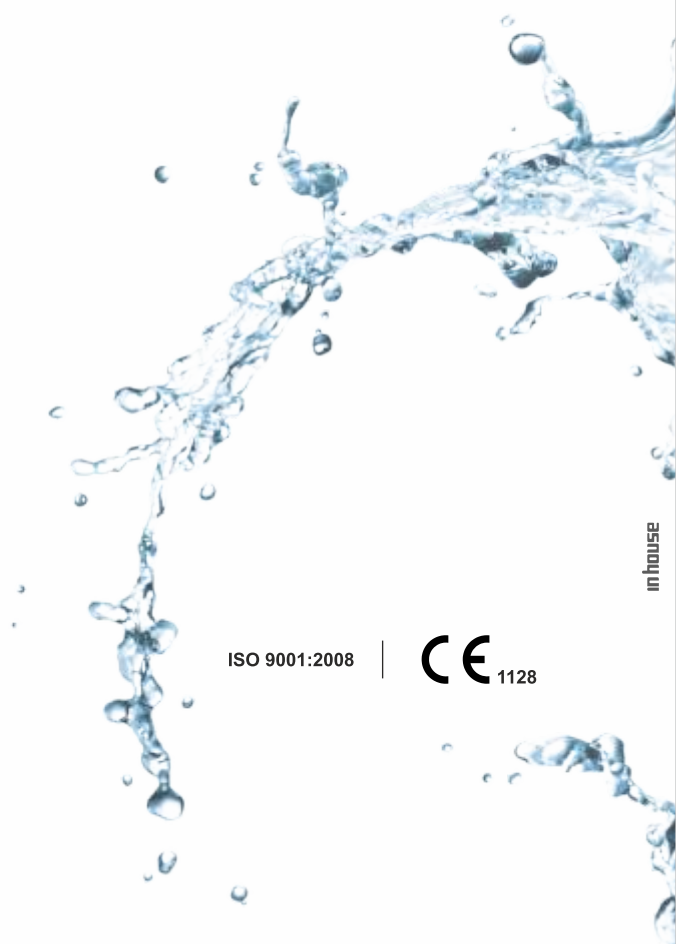
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www.polyvalve.com

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- UNP Polyvalves does not assume any responsibility for the data given in this brochure. It is necessary for the customers to carry out necessary tests before selecting the MOC for their applications.



ISO 9001:2008

CE 1128